# **HonuBio XT ALC 2**



**Next Generation Sustainable Lubrication Technologies** 

### PRODUCT NAME

HonuBio XT ALC 2 – Biodegradable Aluminum Complex Extra-Tacky Grease, NLGI 2

#### MANUFACTURER

Honu Eco Sustainable Solutions, Inc. 200 Mayfly Way Simpsonville, South Carolina 29680

#### DESCRIPTION

HonuBio XT ALC 2 is a biodegradable, minimally toxic, aluminum complex grease formulated to provide high film strength, withstand high operating temperatures, and maintain excellent stability. HonuBio XT ALC 2 features a high viscosity base oil for high load carrying capabilities. HonuBio XT ALC 2 also has excellent antiwear, enhanced water washout properties, and high temperature stability. It is designed for heavy-duty use in a variety of industrial, mobile, and marine applications.

#### **FEATURES AND BENEFITS**

- Extra tacky formulation
- Excellent anti-wear properties
- Enhanced water washout properties
- High viscosity for high load carrying capabilities
- Ideal for protection from salt spray
- Prevents rust and corrosion

#### **PACKAGING**

- 35 lb. Pail
- 120 lb. Kegs
- 400 lb. Drum
- Totes

#### SUITABLE USES

- This product contains proprietary tackifier additives that make it ideal for dredging, marine, construction - pins, bushings, spud rails and sheave applications
- Any industry (dredging, marine, hydroelectric powered dams, construction, refuse, mining, agriculture, plant operations, etc.) utilizing equipment with a need for an aluminum complex tacky grease, especially in systems where a release into the environment is possible or where a leak or spill could reach a waste stream.

#### **COMPATIBILITY**

- Compatibility for Intended Equipment –
- Usage in equipment that needs a general purpose / EP grease with a higher base oil viscosity (220 cSt)

#### STORAGE AND SHELF LIFE

**Storage** – Keep in a cool, dry and well-ventilated place. Store in a properly labelled, original container. Containers which are opened must be carefully resealed and kept upright to prevent leakage. To help maintain product quality, do not store in heat or direct sunlight.

**Shelf Life -** Product shelf life is 24 months from date of packaging. In some cases product can last longer, please contact your Honu Eco representative for proper testing and confirmation instructions.

#### **CAUTIONS**

Ensure adequate ventilation. Do not breathe vapor/dust. Use personal protective equipment and avoid contact with skin, eyes, and clothing. Wash thoroughly after handling. See the Safety Data Sheet (SDS) for emergency, proper handling and disposal information.

# **APPLICATION**

- Follow recommendations provided in your equipment's owner's manual
- Follow your organization's manuals and/or best practices for preparation, cleaning, conversion, application and ongoing maintenance practices
- If you have further questions, please contact Honu Eco Tech Services by filling out the contact us form on honueco.com

#### **AVAILABILTY**

Worldwide.

## **TECHNICAL SERVICES**

For additional information including the Safety Data Sheet (SDS), Frequently Asked Questions, and Glossary please visit **honueco.com**.

#### **APPROVALS AND CERTIFICATIONS**

Classified as Environmentally Acceptable Lubricants (EAL's) as per the EPA's guidance document that defines standards for Environmentally Acceptable Lubricants (EPA 800-R-11-002) and as required by EPA's 2013 U.S. Vessel General Permit (VGP)

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# **Typical Properties**

| Properties                     | ASTM Test<br>Method | HonuBio XT ALC 2 |
|--------------------------------|---------------------|------------------|
| Product Code                   |                     | HBXT2            |
| NLGI Grade                     |                     | 2                |
| Base Oil Type                  |                     | ISO 220          |
| Appearance                     |                     | Golden Brown     |
| Cone Penetration, Unworked     | D217                | 265-295          |
| Droping Point °C               | D2265               | >240             |
| Base Oil Viscosity @40°C, cSt  | ASTM D445           | 220              |
| Base Oil Viscosity @100°C, cSt | ASTM D445           | 36               |
| Base Oil Viscosity Index (VI)  | ASTM D2270          | 214              |
| Water Washout % @ 79 °C        | ASTM D1264          | 3.35             |
| Oil Separation, %              | D6184               | <10%             |
| Base Oil Flash Point °C        | ASTM D92            | 326              |
| Base Oil Biodegradability      | OECD 301            | Pass             |
| Base Oil Aquatic Toxicity      | OECD 202            | Non-Toxic        |
| Base Oil Plant Toxicity        | OECD 208            | Non-Toxic        |

### Biobased/Biodegradable/Non-Bio accumulative

Based on evaluation of the base oils and the finished products, Honu Eco biobased products are designed to be biodegradable, aquatically non-toxic, not bioaccumulative and has no impact on plants as determined by known test methods. Nevertheless, the use of all Honu Eco products is subject to the local ordinances and ultimate responsibility for impact remains with user.

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